Industry briefing -A1-2025

## STEAM LINK® Industry Briefing A1-2025

## The importance of correctly designed and installed steam energy systems, providing the base for operational sustainability.

In today's competitive business landscape, operational sustainability is a key driver of long-term success and profitability. For profit centres, achieving these sustainability targets requires a holistic approach that encompasses various facets of the organisation, including energy management. One of the most critical components in this regard is the steam energy system. A correctly selected, designed, and installed steam energy system is paramount to ensuring that facilities work efficiently, reliably, and sustainably.

## Understanding Steam Energy Systems

Steam energy systems are integral to many industries, including manufacturing, healthcare, food processing, and more. These systems generate steam through the boiling of water, which is then used to power various procedures, including heating, drying, sterilisation, humidifying, product curing, or food processing. The efficiency and reliability of these systems directly impact the operational performance and sustainability of the facilities they serve.

## Selection of Steam Energy Systems

The selection of a suitable steam energy system is the first step towards achieving operational sustainability goals. This involves assessing the specific energy needs of the facility, considering factors such as the required steam pressure and temperature, load variations, and the overall energy consumption patterns.

The steam energy system should match the facility's demand profile, ensuring that it can meet peak loads without excessive energy consumption during off-peak periods. This balance is crucial for minimising energy waste and reducing operational costs.

#### **Energy Efficiency**

Energy efficiency is a cornerstone of operational sustainability. By selecting a steam energy system that is optimised for the facility's demand, profit centres can significantly reduce their energy consumption. Modern steam energy systems often come with advanced controls and automation that allow for precise regulation of steam production, further enhancing efficiency.

#### **Environmental Impact**

A correctly selected steam energy system also plays a vital role in minimising the environmental impact of the facility's operations. By reducing energy consumption, the facility can lower its greenhouse gas emissions, contributing to a smaller carbon footprint. Additionally, some steam systems can be integrated with renewable energy sources, such as biomass boilers, to further enhance sustainability.

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## **Design of Steam Energy Systems**

Once the appropriate steam energy system has been selected, the next critical step is designing the system to ensure best performance. This involves detailed engineering and planning to integrate the system seamlessly with the facility's existing infrastructure.

#### System Layout

The layout of the steam energy system is crucial for ensuring efficient heat distribution and minimising energy losses. Professionally designed piping and insulation can prevent heat loss during steam transport, ensuring that the maximum amount of energy is delivered to the end-use processes.

#### **Condensate Recovery**

An efficient steam energy system design also includes mechanisms for condensate recovery. By capturing and reusing condensate, facilities can reduce water and energy consumption, leading to cost savings and enhanced sustainability.

### Installation of Steam Energy Systems

The final step in the process is the installation of the steam energy system. Even the best-designed system can underperform if not installed correctly. Therefore, it is essential to follow best practices and industry standards during the installation process.

#### Commissioning

Proper commissioning of the system is also critical to verify that it operates as intended and to identify any potential issues before they impact operations.

#### Awareness and Maintenance

To maximise the benefits of the steam energy system, it is essential for the facility's operational staff, to attend a system awareness presentation, explaining process procedures how to operate the system correctly to prevent inefficiencies and extend the system's lifespan. Regular maintenance and inspections are also necessary to ensure that the system continues to perform at its best and to prevent unexpected downtime.

## Supporting Operational Sustainability

A correctly selected, designed, and installed steam energy system is a cornerstone of achieving operational sustainability goals for profit centres. By optimising energy efficiency, reducing environmental impact, and ensuring reliable performance, these systems provide a solid foundation for sustainable operations.

#### **Cost Savings**

One of the most immediate benefits of an efficient steam energy system is cost savings. By reducing energy consumption and optimising performance, facilities can lower their operational costs, freeing up resources for other sustainability initiatives. These cost savings can also improve the facility's bottom line, contributing to long-term financial stability.

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#### **Enhanced Reputation**

Sustainability is increasingly becoming a key factor in the decision-making process for customers, investors, and other stakeholders. By implementing advanced site-specific steam energy systems, companies can demonstrate their commitment to sustainability, enhancing their reputation and attracting positive attention. This can lead to increased customer loyalty, investment opportunities, and overall business growth.

### Conclusion

In conclusion, the selection, design, and installation of a steam energy system are critical steps in supporting the operational sustainability targets of profit centres. By focusing on energy efficiency, environmental impact, and reliability, these systems provide a solid foundation for sustainable operations. Investing in a correctly selected, designed, and installed steam energy system is not only a smart business decision but also a commitment to a sustainable future. As profit centres continue to navigate the complexities of the modern business landscape, a robust steam energy system will remain an essential component of their sustainability strategy.

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For more information, or how Steam Link® can help you, call 07 3881 1605, or email steam@steamlink.com.au, leave your contact details, a steam specialist will respond within 3 working days.